

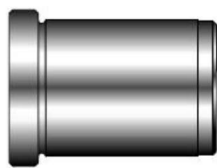
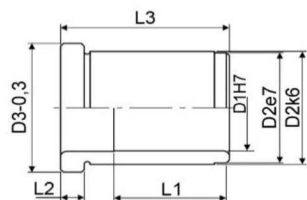
PBG

COMPONENTES PARA PORTA MOLDE



BUCHA PADRÃO

ABNT 8620

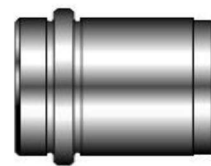
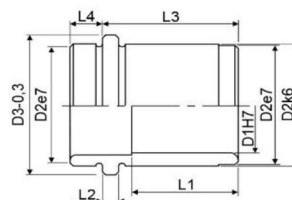


D1	D2	D3	L2	L3	L1
				22	22
				27	27
14				36	36
15	20	25	6	46	46
				56	50
				66	50
				27	27
				36	36
18				46	46
20	26	31	6	56	50
				66	50
				76	50
				96	50
				27	27
				36	36
				46	46
22				56	50
24	30	35	6	66	50
				76	50
				96	50
				116	50
				36	36
				46	46
				56	56
				66	66
30				76	75
32	42	47	6	96	75
				116	75

D1	D2	D3	L2	L3	L1
				136	75
				156	75
				166	75
				56	56
				66	66
				76	76
40				96	96
42	54	60	10	116	100
				136	100
				166	100
				196	100
				56	56
				66	66
				76	76
48				96	96
50	60	70	12	116	100
				136	100
				156	100
				196	100
				56	56
				66	66
58				76	76
60	70	80	12	96	96
				116	100
				136	100
				156	100
				196	100

BUCHA PADRÃO GUIADA

ABNT 8620

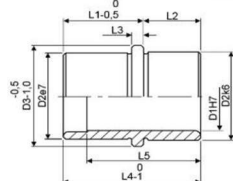


D1	D2	D3	L2	L3	L4	L1
				22		22
				27		27
14				36		36
15	20	25	6	46	12	46
				56		50
				66		50
				27		27
				36		36
18				46		46
20	26	31	6	56	17	50
				66		50
				76		50
				96		50
				27		27
				36		36
				46		46
22				56		50
24	30	35	6	66	17	50
				76		50
				96		50
				116		50
				36		36
				46		46
				56		56
				66		66
30				76		75
32	42	47	6	96	21	75
				116		75

D1	D2	D3	L2	L3	L4	L1
				136		75
				156		75
				166		75
				56		56
				66		66
				76		76
40				96		96
42	54	60	10	116	21	100
				136		100
				166		100
				196		100
				56		56
				66		66
				76		76
48				96		96
50	60	70	12	116	21	100
				136		100
				156		100
				196		100
				56		56
				66		66
58				76		76
60	70	80	12	96	21	96
				116		100
				136		100
				156		100
				196		100

BUCHA EXTRATORA

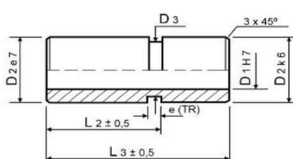
ABNT 8620



D1	D2	D3	L3	L4	L5	L1	L2
				26	21	9	17
15	20	25	4	29	22,5	12	17
				29	22	12	17
20	26	31	6	39	30	17	22
				39	32	17	22
				44	36	17	27
24	30	35	6	49	36	22	27
				63	36	27	36
32	42	47	6	63	48	27	36

CAMISA P/EXTRATORA

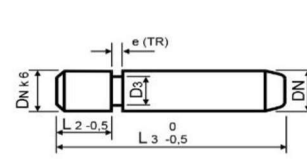
ABNT 8620



DN	D1	D2	D3	L2	L3
14	22	28	28	26,6	9
				12	17
16	16	24	30	28,6	12
				17	22
				17	22
20	28	34	34	32,9	17
				22	27
				27	36
24	32	42	39,5	27	36

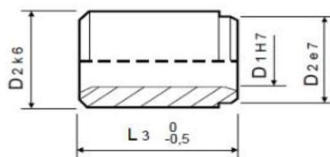
PINO DE GUIA P/ GAIOLA

ABNT 8620



DN	D1	D2	L2	L3
14	13,4	27	60	70
			60	70
				90
				110
				132
				116
				136
				156
				140
				160
				180

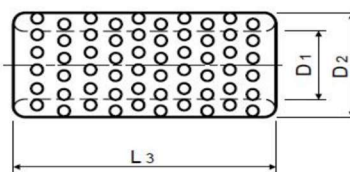
BUCHA CAPILAR



D1	D2	L3
14-15	20	16
16-20	26	22
22-24	30	22

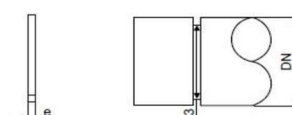
FORMAS DE SOLICITAR: D1 X L3

GAIOLA PORTA ESFERA



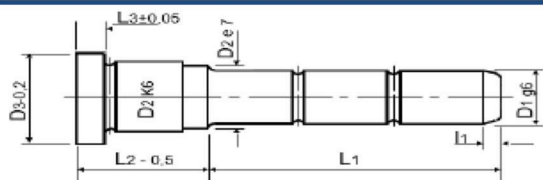
D1	D2	L3
14	22	40
16	24	40
20	28	50
24	32	60
		70
		80
		100

ANEL ELÁSTICO EXTERNO



DN	D3	E	CÓDIGO	DN	D3	E	CÓDIGO
14	13,4	1	501-014	28	26,6	1,5	501-028
16	15,2	1	501-016	30	28,6	1,5	501-030
20	19	1,2	501-020	34	32,9	1,5	501-034
24	22,9	1,2	501-024	42	39,5	1,75	501-042

COLUMNAS



COLUNA GUIA

D1	D2	D3	L3	L2	L1											
14 15	20	25	6	22	22		36		56							
				27	22		36		56							
				36	22		36		56							
				46	22		36		56							
				56	22		36		56							
				66	22		36		56							
18 20	26	31	6	27		27		46		66		96				
				36		27		46		66		96				
				46		27		46		66		96				
				56		27		46		66		96				
				66		27		46		66		96				
				76		27		46		66		96				
				96		27		46		66		96				
22 24	30	35	6	27		27		46		66		96				
				36		27		46		66		96				
				46		27		46		66		96				
				56		27		46		66		96				
				66		27		46		66		96				
				76		27		46		66		96				
				96		27		46		66		96				
30 32	42	47	6	36			36		56		76		116			
				46			36		56		76		116			
				56			36		56		76		116	156	196	
				66			36		56		76		116	156	196	
				76			36		56		76		116	156	196	
				96			36		56		76		116	156	196	
				116			36		56		76		116	156	196	
				136			36		56		76		116	156	196	
				156					56		76		116	156	196	
				196				56		76		116	156	196		
40 42	54	60	10	56			36		56		76		116	156	196	
				66			36		56		76		116	156	196	
				76			36		56		76		116	156	196	
				96			36		56		76		116	156	196	
				116			36		56		76		116	156	196	
				136			36		56		76		116	156	196	
				156				36		56		76		116	156	196
				196				36		56		76		116	156	196
48 50	60	70	12	56			36		56		76		116	156	196	
				66			36		56		76		116	156	196	
				76			36		56		76		116	156	196	
				96			36		56		76		116	156	196	
				116			36		56		76		116	156	196	
				136			36		56		76		116	156	196	
				156				36		56		76		116	156	196
				196				36		56		76		116	156	196
58 60	70	80	12	56			36		56		76		116	156	196	
				66			36		56		76		116	156	196	
				76			36		56		76		116	156	196	
				96			36		56		76		116	156	196	
				116			36		56		76		116	156	196	
				136			36		56		76		116	156	196	
				156				36		56		76		116	156	196
				196				36		56		76		116	156	196

COLUNA DA EXTRATORA

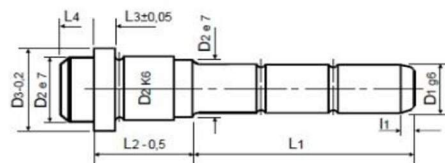
COLOR BY EXTENSION										
D1	D2	D3	L3	L2	L1					
15	20	25	6	22	46	56				
				27	46	56				
				36	46	56				
20	26	31	6	27		56	96			
				36		56	96			
				46		56	96			
24	30	35	6	36		76	86			
				46		76	86	116	136	
				56			96	116	136	
				76			96	116	136	156
32	42	47	6	46				116	136	156
				56				116	136	156
				76				116	136	156

COLUNA CAPILAR

[illegible]

COLUNAS GUIADAS

ABNT 8620

COLUNA GUIA COM CABEÇA

D1	D2	D3	L4		L2	L1											
14	20	25	12	6	22	22		36		56							
					27	22		36		56							
					36	22		36		56							
					46	22		36		56							
					56	22		36		56							
					66	22		36		56							
18	26	31	17	6	27		27		46		66		96				
					36		27		46		66		96				
					46		27		46		66		96				
					56		27		46		66		96				
					66		27		46		66		96				
20					76		27		46		66		96				
					96		27		46		66		96				
22	30	35	17	6	27		27		46		66		96				
					36		27		46		66		96				
					46		27		46		66		96				
					56		27		46		66		96				
					66		27		46		66		96				
24					76		27		46		66		96				
					96		27		46		66		96				
30	42	47	21	6	36			36		56		76		116			
					46			36		56		76		116			
					56			36		56		76		116		156	196
					66			36		56		76		116		156	196
					76			36		56		76		116		156	196
32					96			36		56		76		116		156	196
					116			36		56		76		116		156	196
					136			36		56		76		116		156	196
					156					56		76		116		156	196
					196					56		76		116		156	196
40	54	60	21	10	56			36		56		76		116		156	196
					66			36		56		76		116		156	196
					76			36		56		76		116		156	196
					96			36		56		76		116		156	196
					116			36		56		76		116		156	196
42					136			36		56		76		116		156	196
					156			36		56		76		116		156	196
					196			36		56		76		116		156	196
48	60	70	21	12	56			36		56		76		116		156	196
					66			36		56		76		116		156	196
					76			36		56		76		116		156	196
					96			36		56		76		116		156	196
					116			36		56		76		116		156	196
50					136			36		56		76		116		156	196
					156			36		56		76		116		156	196
					196			36		56		76		116		156	196
58	70	80	21	12	56			36		56		76		116		156	196
					66			36		56		76		116		156	196
					76			36		56		76		116		156	196
					96			36		56		76		116		156	196
					116			36		56		76		116		156	196
60					136			36		56		76		116		156	196
					156			36		56		76		116		156	196
					196			36		56		76		116		156	196

LEGENDA:

D1 = Diâmetro Principal de Encaixe

D2 = Diâmetro do Corpo

D3 = Diâmetro da Cabeça

L4 = Largura da Cabeça

L3 = Altura da Cabeça

L2 = Comprimento da

Especifique o item de acordo com o diâmetro e suas dimensões para serem solicitadas com as mesmas medidas.

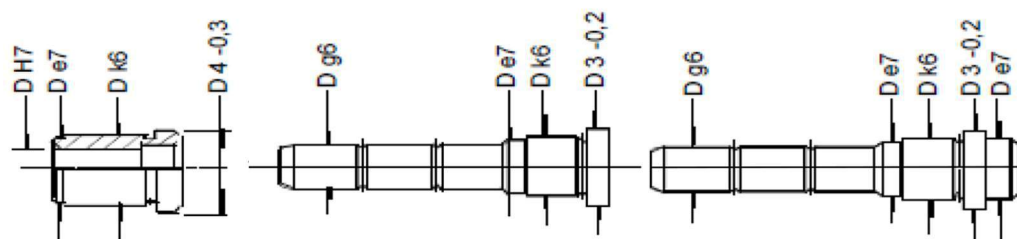
FORMA DE SOLICITAR ORCAMENTOS:

D1 X L2 X L1

D1	L2	L1
Especifique o item de acordo com o diâmetro e suas dimensões para serem solicitadas com as mesmas medidas. FORMA DE SOLICITAR ORÇAMENTOS: D1 X L2 X L1		
D1	L2	L1

TOLERÂNCIAS

COMPONENTES PARA PORTA MOLDES



Colunas e buchas fabricadas em aço ligado, cementadas e temperadas 60 - 62 HRC.